



# HD5000S

High Density Polyethylene Resin

## Product Description

InnoPlus HD5000S is high density polyethylene resin which offers good balance of processability, high production rates, excellent tenacity and good appearance. InnoPlus HD5000S is recommended for monofilament or yarn applications

**Typical Application :** Rope, Fishing net, Agricultural net, Tarpaulin, Woven sack

## Typical Properties :

Properties	Value	Unit	Method
<i>Physical Properties</i>			
Melt Flow Rate (2.16 kg/190 °C)	0.8	g/10 min	ASTM D1238
Density (21.6 kg/190 °C)	0.954	g/cm <sup>3</sup>	ASTM D1505
Vicat Softening Point @ 10 N, 50 °C/hr	125	°C	ASTM D1525
Melting Point	130	°C	ASTM D2117
<i>Mechanical Properties</i>			
Tensile Strength @ Yield	290	kg/cm <sup>2</sup>	ASTM D638
Tensile Strength @ Break	390	kg/cm <sup>2</sup>	ASTM D638
Elongation @ Break	>1000	%	ASTM D638
Stiffness	8500	kg/cm <sup>2</sup>	ASTM D747
Notched Izod Impact	23 (P)*	kg.cm/cm	ASTM D256
Durometer Hardness	64	Shore D	ASTM D2240
ESCR (Condition B, 25 % Igepal)	30	hrs, F50	ASTM D1693

\* P = Partial Break

## Recommendation :

Extruder temperature : 200-260 °C  
Die temperature : 250-260 °C

Stretching temperature : 97-100 °C  
Stretching ratio : 8-10

## FDA Statement :

HDPE under the brand InnoPlus complies with U.S. FDA 21 CFR 177.1520 regulation for polyethylene used in articles that contact food except for articles used for packaging or holding food during cooking.

**Note :** Properties reported here are typical values of the product, not to be considered as specifications.

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